

Work Order ID 79751

February-02-12 7:42:00 AM

Sup today

79751

Page 1

Item ID: D500-572-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Bearpaw

Stop

NS2

Start Date: 2/02/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/02/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2435

Rev E1

IIND500-572

RevA

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D500-572-011 CHG005

5/2/12/12

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

2/2/12 A(10)

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February-02-12 7:42:00 AM

Item ID: D500-572-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bearpaw

Start Date: 2/02/12

Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/02/12

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.00

Quality Control

180

Packaging

0.00

180

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD500-572-011 Location: _____

190

QC21- Final Inspection - Work Order Release

0.00

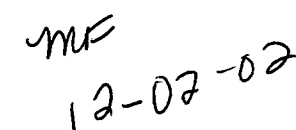
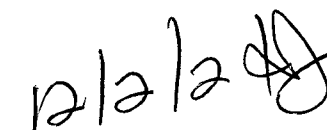
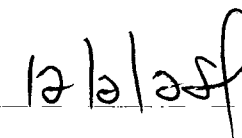
190

QC

Memo

0.00

Quality Control



Picklist Print

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Page 1

Work Order ID: 79751

Parent Item: D500-572-011

Parent Item Name: Bearpaw

Start Date: 2/02/12

Required Date: 2/02/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C04.02.17Blank size changedKJ/JLM
IPP Rev:D 07-01-02 Was K10007 JLM
IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A Bolt		Purchased	No			170	Each	535.0000	8	8			

Location	Loc Qty	Loc Code
GA	100	
120449	100	
ST358	435	
118706	15	
120187	220	
120422	200	

AN960JD416 Washer	NAS1149D0463J	Purchased	No			170	Each	0.0000	8	8			
D2182B Rubber Cushion (D2182B050) cut 4 at 5.00"		Manufactured	No			170	f	475.7142	1.666	1.666			

Location	Loc Qty	Loc Code
ST410	475.71417	
66063	43.94817	
73932	431.766	

D2274 Radius Block		Manufactured	No			170	Each	331.0000	8	8			
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Location	Loc Qty	Loc Code
ST007	331	
78589	331	

D2435 Bearpaw, 206		Manufactured	No			170	Each	1.0000	2	2			
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Location	Loc Qty	Loc Code
ST195	1	
73982	1	

1116289

B63413

B63990

B69407

B63785

12/2/2

Picklist Print

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Work Order ID: 79751

Parent Item: D500-572-011

Parent Item Name: Bearpaw

Start Date: 2/02/12

Required Date: 2/02/12

Start Qty: 1.00

Required Qty: 1.00

D2438
Clamp

Manufactured No

170 Each 152.0000

4

B⁴60852 sf

Location

Loc Qty

Loc Code

ST456

152

77038

34

78594

118

D2529
Washer

Manufactured No

170 Each 403.0000

8

8

B64129 sf

Location

Loc Qty

Loc Code

ST010

403

79221

403

MS21042L4
Nut

Purchased No

170 Each 6,150.0000

8

8

M115589 sf

Location

Loc Qty

Loc Code

ST300

6150

117441

51

117601

157

118451

133

119017

809

119075

5000

QS200-M44S
Clamp

Purchased No

120 Each 46.0000

2

M²115410 n/2/sf

Location

Loc Qty

Loc Code

ST455

46

115589

3

117460

13

119436

30

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Shop Packet Print

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REFERENCE ONLY

32.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	1105 in-lb 12.74 m-kg
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	975 in-lb 11.25 m-kg
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	128 in 3.25 m	1459 in-lb 16.80 m-kg
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	122 in 3.10 m	1391 in-lb 16.03 m-kg

32.4 PARTS LIST

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	4	4		D2182B050	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	4	4		D2438	CLAMP
			4	D2519	CLAMP
8	8	8	8	D2529	WASHER
		8	8	AN4-13A	BOLT
8	8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
			4	QS100M24S	CLAMP

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